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Case Study - Antimony-based III-V Semiconductors

In the periodic table, antimony (Sb) lies in the nitrogen group (group V) below arsenic. III-V compound semiconductors containing Sb often have unique band structures and physical properties. Antimonide semiconductors play a key role in infrared imaging and light sources, and are also promising candi-dates for the fabrication of high speed and low power consumption electronic devices that may complement silicon transistors to extend Moore's law.

Challenge

The epitaxy of antimonides is less mature compared to material systems such as GaAs or InP. The following challenges have to be addressed in order to achieve a high quality functional structure: control of interfaces due to the high segregation

length of Sb, control of strong elemental exchanges between Sb and other group V elements; accommodation of large lattice mismatch between antimonides and the other III-V semiconductors: miscibility gap in ternary / quaternary alloys.



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Solution

The EPSRC National Epitaxy Facility has been developing antimony-containing materials since the late 1990s and has attained extensive expertise in tackling the above mentioned crystal growth challenges. Key factors allowing the National Epitaxy Facility to have a leading position in this

> Two MBE reactors equipped with the latest Sb cracker cells allowing a wide range of III-V-Sb combinations

development are:

- > Established calibration procedures for key growth parameters ensuring reproducibility and continuous improvement
- > The availability of in-house electrical, optical and structural characterisation facilities
- > Close and collaborative working with customers to gain quick feedback and to develop the field

Notable achievements from the National Epitaxy Facility include:

> World-class Near- and Mid-Infrared superlattice photodetectors with type II staggered band alignment (InGaAs/GaAsSb SLs on InP, InAs/GaSb SLs on GaSb)

- > State-of-the-art Quantum Cascade Lasers based on antimonide alloy layers for improved carrier confinement
- > InAs quantum dots with Sb surfactants and dilute nitrides. Improved optical quality was achieved at telecom bands (1.2-1.6µm)
- > InSb/AlInSb two-dimensional electron gas (2DEG) structures on GaAs with high room temperature mobility

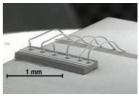
Conclusion

The National Epitaxy Facility has broad ranging expertise and capability in the epitaxy of III-V antimonide materials that is available to researchers and industrial customers in the UK.

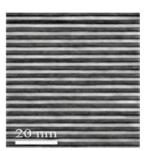
The National Epitaxy Facility continues to work with academic partners developing the technology further for both fundamental studies and device applications. New directions include, but are not limited to, exploring new material systems (such as antimonide/phosphide, antimonide/bismide allovs) and low dimensional structures (for example nanowires) to address applications from IR detectors to transistors to topological insulators.

Postal Address:

Department of Electronic & Electrical Engineering The University of Sheffield 3 Solly Street Level 1 Sheffield \$1.4DE We welcome the opportunity to work with you in new areas of antimonide-based structures built on this expertise.



Sb-quantum cascade laser bar



Dark field 002 TEM image of InAs/GaSb SLs

Facility Location:

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